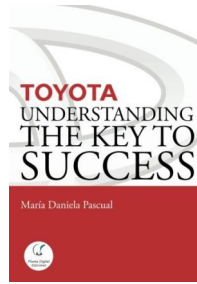


## Toyota: Understanding the Key to Success: Principles and Strengths of a Business Model



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