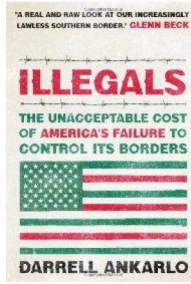


## Illegals: The Unacceptable Cost of America's Failure to Control Its Borders



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