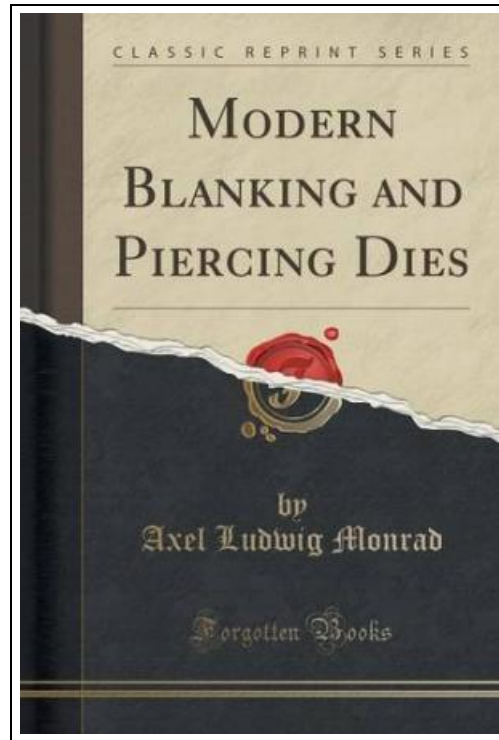


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Forgotten Books, United States, 2015. Paperback. Book Condition: New. 229 x 152 mm. Language: English . Brand New Book ***** Print on Demand *****.Excerpt from Modern Blanking and Piercing Dies Punches and dies are made in such a variety of designs and for so many different purposes that it is difficult, if not impossible, to treat the subject of die construction and design in a general way and present fundamental principles which can be applied universally in the art of diemaking. For that reason, diemakers in describing their methods and practice have almost invariably confined their articles to specific die designs instead of attempting to deal with the theories of the subject. Contributions of this kind, relating to dies which have been in actual use, are, undoubtedly, of great practical value because they show what has been accomplished and often suggest a method or design that can be used for other classes of work. In this book various forms of blanking and piercing dies are illustrated and described. All of these designs are, of course, special in the sense that they are intended for producing some particular part, and, at first thought, it might seem useless to study the details of a die which, in all probability, will not exactly be duplicated within the experience of any one toolmaker or diemaker. It should be remembered, however, that the best way to obtain a broad, general knowledge of die construction is by studying as many different designs as possible, in order to become familiar with the constructional features which have proved successful in actual practice. Therefore, this treatise deals chiefly with various punch and die designs, and also the methods employed in connection with their construction. Incidentally, some of the tools illustrated represent ingenious types which are the development of long...

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